

**In the Specification**

Please amend current paragraphs [0033] and [0050] as detailed herein:

[0033] Fig. 4a is a side view of another clamping part having a sharpening angle that is different from the angle  $\alpha$  of clamping element 22a shown in Fig. 4, which can be used as an exchanging part thereof to provide different sharpening angles by replacing;

[0050] It has been found that using a suitable diamond coarse diamond grit 426 or a hard metal coating of similar quality a suitable tradeoff between removal rate and quality of the surface to be ground can be reached.